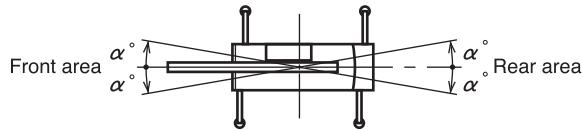


■ Notes for the lifting capacity chart

● When the outriggers are used

- The lifting capacity chart indicates the maximum load which can be lifted by this crane provided it is level and standing on firm level ground. The values in the chart include the mass of the main hook and slings for boom operation, and auxiliary hook and slings for jib operation.
- The values in the chart are values with the main and auxiliary hooks removed and main and auxiliary wire ropes stowed for searcher hook operation.
[13 ton hook (mass: 90kg), 1.8 ton hook (mass: 25kg)]
- Within the chart the figures in the area bordered with a thick line are based on structural limitations while other figures are determined by stability limitations.
- The working radii are the actual values allowing for boom and jib deflection. Therefore you must always operate the crane on the basis of the working radius.
- The jib working radii are based on the jib mounted on the end of the 16.52m or 24.0m boom. If the boom is at any other length (more than 16.52m and less than 24.0m), use the boom angle for the 24.0m boom alone as the criterion.
If the boom length is less than 16.52m, use the boom angle for the 16.52m boom alone as the criterion.
- Do not operate the jib when the outriggers are completely retracted.
- The lifting capacities for the over sides vary with the outriggers extension width. Therefore for each outriggers extension condition you should work according the lifting capacity chart. Use the lifting capacity chart of outriggers full extension for both front and rear areas lifting capacities.



Outrigger extension status	Intermediate extension (4.3m)	Intermediate extension (3.7m)	Intermediate extension (2.7m)	Complete retraction
Area α°	25	25	15	3

- The lifting capacity of the rooster sheave is the lifting capacity of the boom minus the mass of all attached hook, slings etc. to the boom, with an upper limit of 1,800kg.
[The hook for use with the rooster sheave is the 1.8 ton hook (mass: 25kg) with one part of line.]
- If the boom length, boom angle, working radius and/or jib angle exceeds the rated value, use the lifting capacity for the rated value or for the next one, whichever gives the smaller lifting capacity.
- If you are working with the boom while the jib is rigged, subtract 600 kg plus the mass of all attached hook, slings, etc. to the boom from the each lifting capacity of the boom, with an upper limit of 5 ton.
Do not use the rooster sheave in this situation. And do not operate the boom while the jib is rigged, when the outriggers are completely retracted.
- If you are working with the boom while the searcher hook is rigged, subtract 60 kg plus the mass of all attached hook, slings, etc. to the boom from each lifting capacity of the boom.
- The lifting load with which you can extend or retract the boom during searcher hook operation may become smaller than the lifting capacity depending on the conditions such as the oil pressure, boom angle, lubricating state to the boom, etc.
- In whatever working conditions the corresponding boom critical angle is shown in the chart. The crane can tip over if the boom is lowered below the critical angle even if unloaded. Therefore, never lower the boom below these angles.
- The standard parts of line for each boom length are as indicated in the chart. If you work with a non-standard number of parts of line, do not exceed 15.7 kN (1.6 tf) per wire rope respectively.
- High-speed winch operation should only be performed to allow descent of the hook alone. Avoid sudden lever operation.
- Crane operation is permissible up to a wind speed of 10m/s. Even in relatively light wind conditions, extra care should be taken when handling loads presenting large wind catching areas.
- The boom guard must be removed during crane operation.
- If you work with a load in excess of the lifting capacity or use incorrect working procedures, you are risking damaging the crane or tipping it over. In such cases, the crane will not be guaranteed.

● When the outriggers are not used

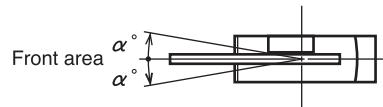
- The lifting capacity chart indicates the maximum load the crane can lift when its body is level on firm level ground with all tires inflated to the rated pressure and suspension cylinder completely retracted. The values in the chart include the mass of the main hook and slings.

The values in the chart are values with the main and auxiliary hooks removed and main and auxiliary wire ropes stowed for searcher hook operation.

Within the chart the figures in the area bordered with a thick line are based on structural limitations while other figures are determined by stability limitations.

[Rated tire pressure: 900kPa (9.0 kgf/cm²)]

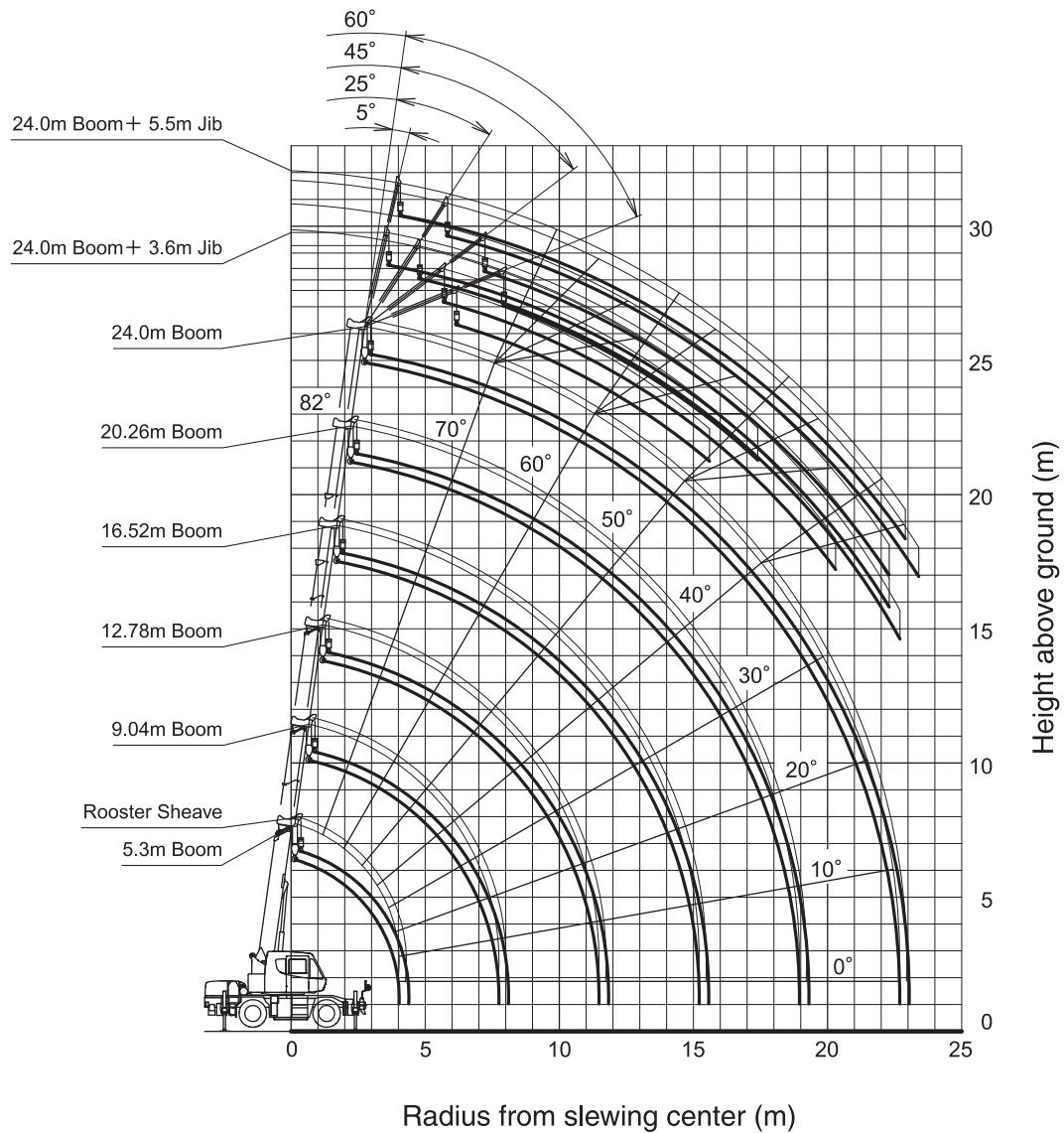
- The working radii are the actual values allowing for boom deflection. Therefore you must always operate the crane on the basis of the working radius.
- The lifting capacity differs between the front area capacity and the full range capacity. When slewing from the front to the side, take care that the crane could not be over loaded.



Crane operation	Stationary crane-on-rubber operation	Pick and carry operation
Area α°	1	1

- The lifting capacity of the rooster sheave is the lifting capacity of the boom minus the mass of all attached hook, slings etc. to the boom, with an upper limit of 1,800kg.
[The hook for use with the rooster sheave is the 1.8 ton hook (mass: 25kg) with one part of line.]
- Work within the capacity indicated in the lifting capacity chart.
- For stationary crane-on-rubber operation, the parking brake and service brake lock device must be engaged.
- For pick and carry operation, the high/low speed switch must be switched to "ON" (low range) and the shift lever set to speed 1.
- For pick and carry operation, lower the load to just above the ground and keep your speed strictly below 2km/h to avoid swinging the load.
Take particular care to avoid sharp turns, sudden starts and stops.
- Never operate the crane during pick and carry operation. The slewing brake must be applied.
- If the boom length, boom angle and/or working radius exceeds the rated value, use the lifting capacity for the rated value or for the next one, whichever gives the smaller lifting capacity.
- The lifting load with which you can extend or retract the boom during searcher hook operation may become smaller than the lifting capacity depending on the conditions such as the oil pressure, boom angle, lubricating state to the boom, etc.
- In whatever working conditions the corresponding boom critical angle is shown in the chart. The crane can tip over if the boom is lowered below the critical angle even if unloaded. Therefore, never lower the boom below these angles.
- The standard parts of line for each boom length are as indicated in the chart. If you work with a non-standard number of parts of line, do not exceed 15.7 kN (1.6 tf) per wire rope respectively.
- High-speed winch operation should only be performed to allow descent of the hook alone. Avoid sudden lever operation.
- Crane operation is permissible up to a wind speed of 10m/s. Even in relatively light wind conditions, extra care should be taken when handling loads presenting large wind catching areas.
- The boom guard must be removed during crane operation.
- If you work with a load in excess of the lifting capacity or use incorrect working procedures, you are risking damaging the crane or tipping it over. In such cases, the crane will not be guaranteed.

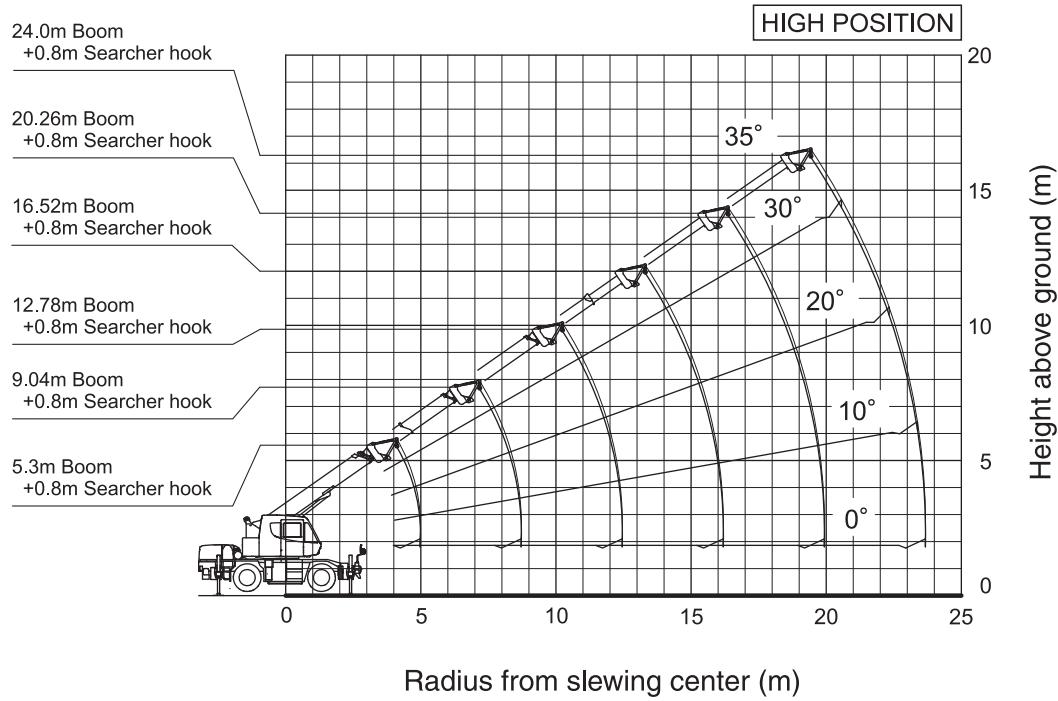
■ WORKING RANGE



Notes:

1. This diagram does not include deflection of Boom and Jib.
2. The outriggers are fully extended.

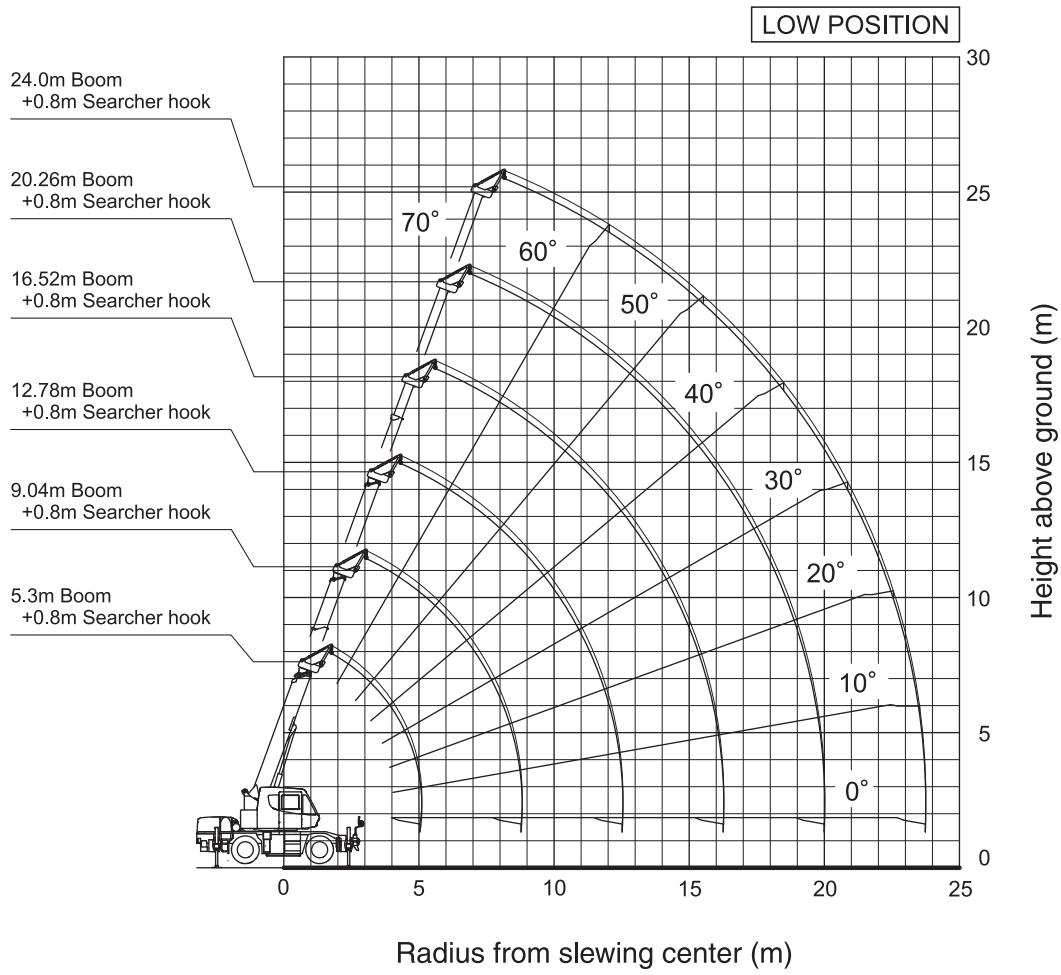
■ WORKING RANGE



Notes:

1. This diagram does not include deflection of Boom and Searcher hook.
2. The outriggers are fully extended.

■ WORKING RANGE



Notes:

1. This diagram does not include deflection of Boom and Searcher hook.
2. The outriggers are fully extended.



RATED LIFTING CAPACITY

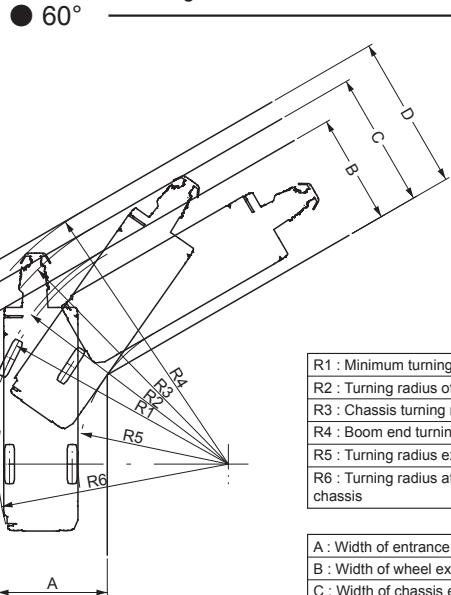
■ When outriggers are not used

Working radius (m)	Stationary on rubber						Pick & carry (less than 2km/h)						Working radius (m)	
	5.30m Boom		9.04m Boom		12.78m Boom		5.30m Boom		9.04m Boom		12.78m Boom			
	Over front	360° full range	Over front	360° full range	Over front	360° full range	Over front	360° full range	Over front	360° full range	Over front	360° full range		
1.5	3.60	2.80	3.60	2.80	3.60	2.80	3.20	2.00	3.20	2.00	3.20	2.00	1.5	
2.0	3.40	2.80	3.40	2.80	3.40	2.80	3.00	2.00	3.00	2.00	3.00	2.00	2.0	
2.5	3.10	2.15	3.10	2.10	3.10	2.05	2.80	1.55	2.75	1.50	2.65	1.45	2.5	
3.0	2.65	1.60	2.60	1.55	2.55	1.50	2.40	1.10	2.30	1.05	2.20	1.00	3.0	
3.5	2.30	1.25	2.20	1.20	2.10	1.10	2.00	0.85	1.90	0.75	1.80	0.65	3.5	
4.0	2.00	0.90	1.90	0.80	1.70	0.70	1.70	0.60	1.65	0.50	1.50	0.40	4.0	
4.5			1.60	0.50	1.40	0.40			1.40	0.30	1.25		4.5	
5.0			1.30		1.10				1.15		1.00		5.0	
5.5			1.10		0.95				0.95		0.85		5.5	
6.0			0.90		0.80				0.80		0.70		6.0	
7.0			0.50		0.50				0.45		0.45		7.0	
Critical boom angle	—	—	26°	54°	52°	66°	—	—	26°	54°	52°	68°	Critical boom angle	
Standard hook	For 13 ton						For 13 ton						Standard hook	
Hook mass	90kg						90kg						Hook mass	
Parts of line	4						4						Parts of line	

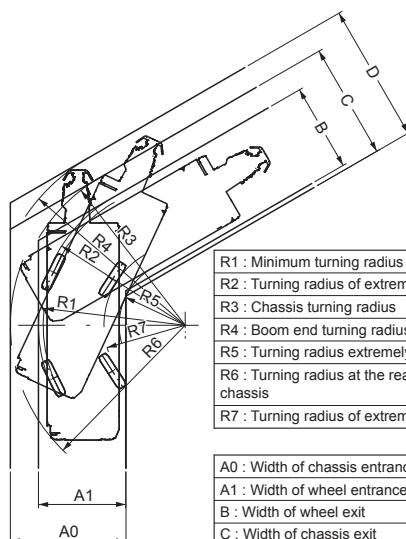
(Unit: Metric ton)

■ Minimum path width

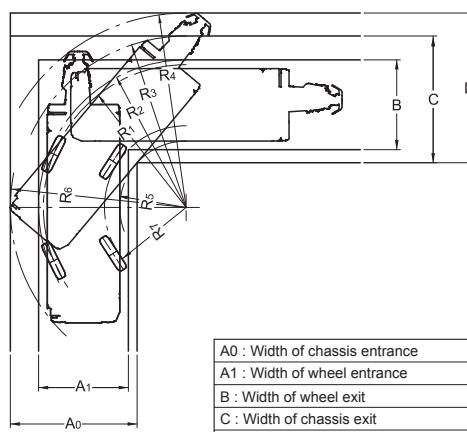
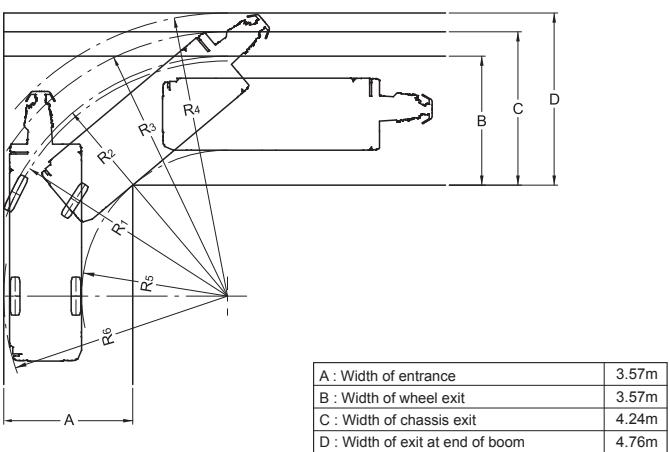
Right turn in two-wheel steering mode



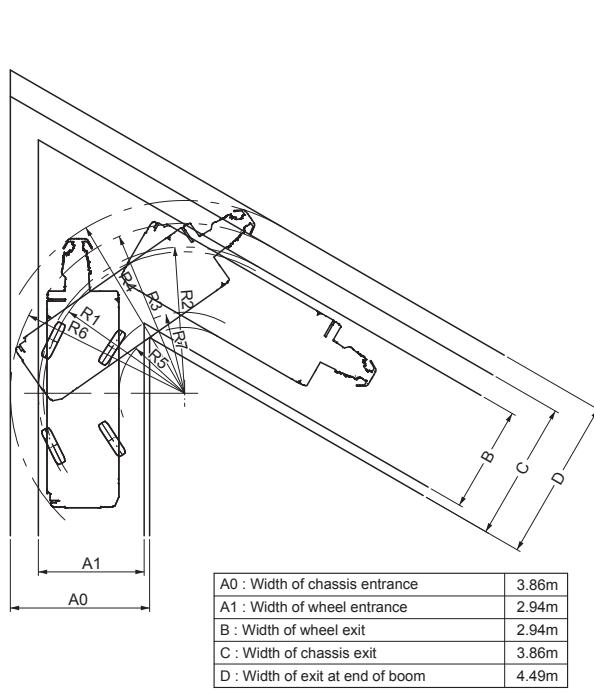
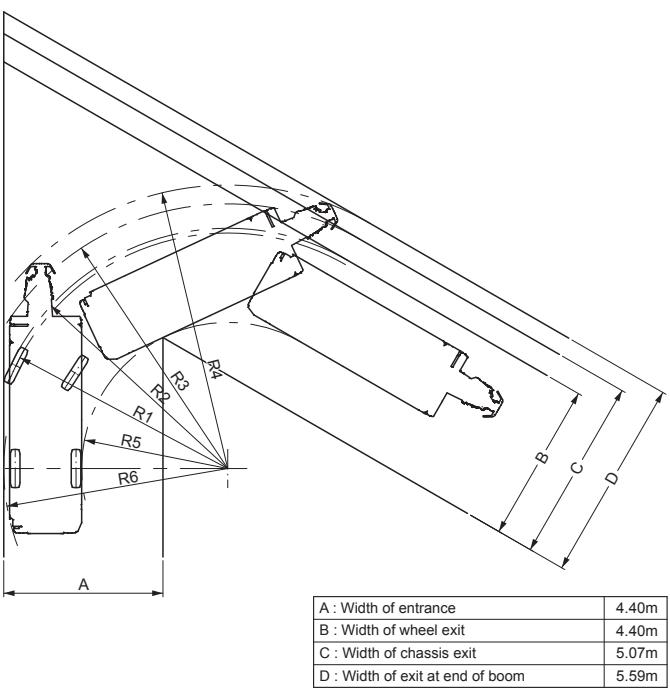
Right turn in 4-wheel steering mode



● 90°

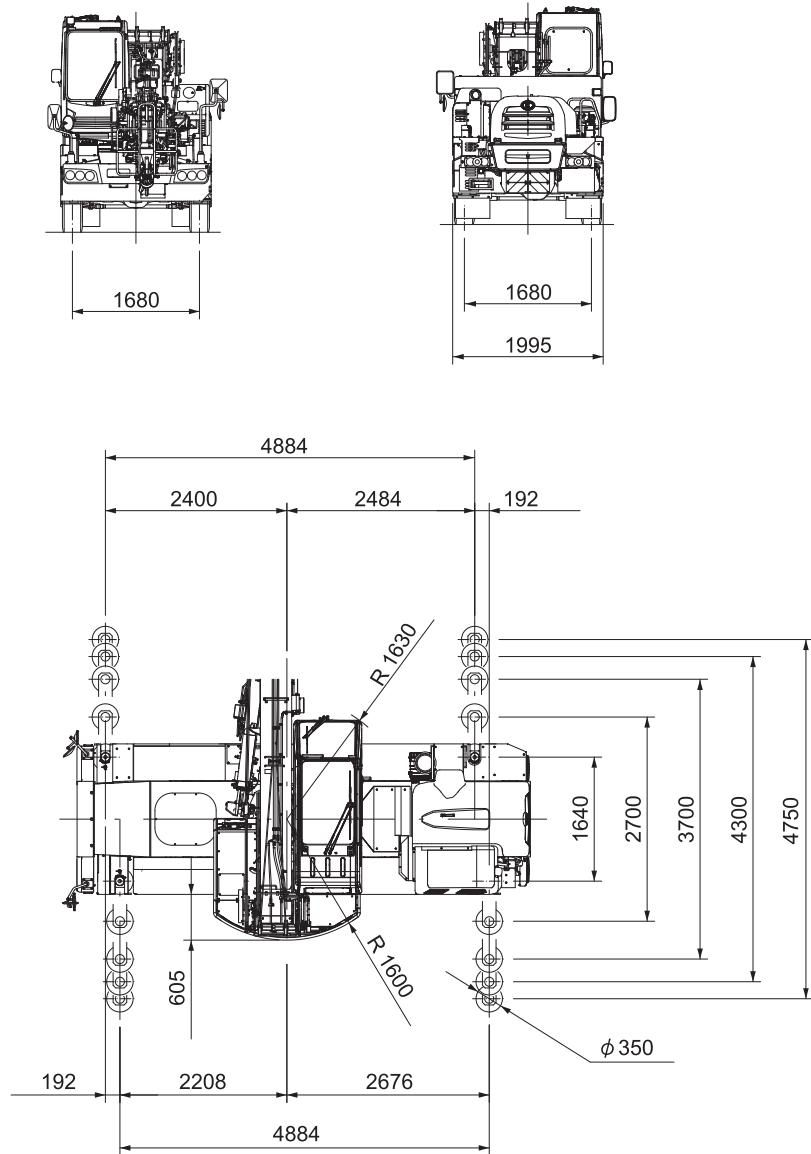


● 120°



Note: The above values are based on calculations.

■Overall view



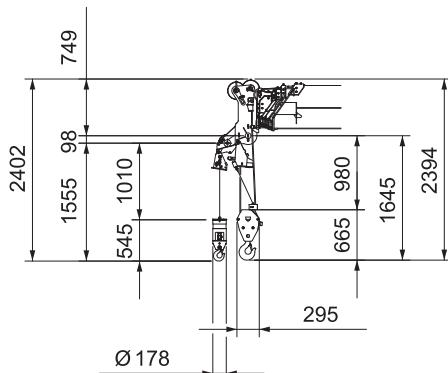
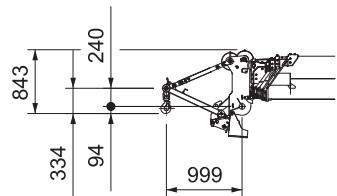
Reduced scale: 1/100 Unit (mm)

* : Indicates the dimension when the boom is horizontal

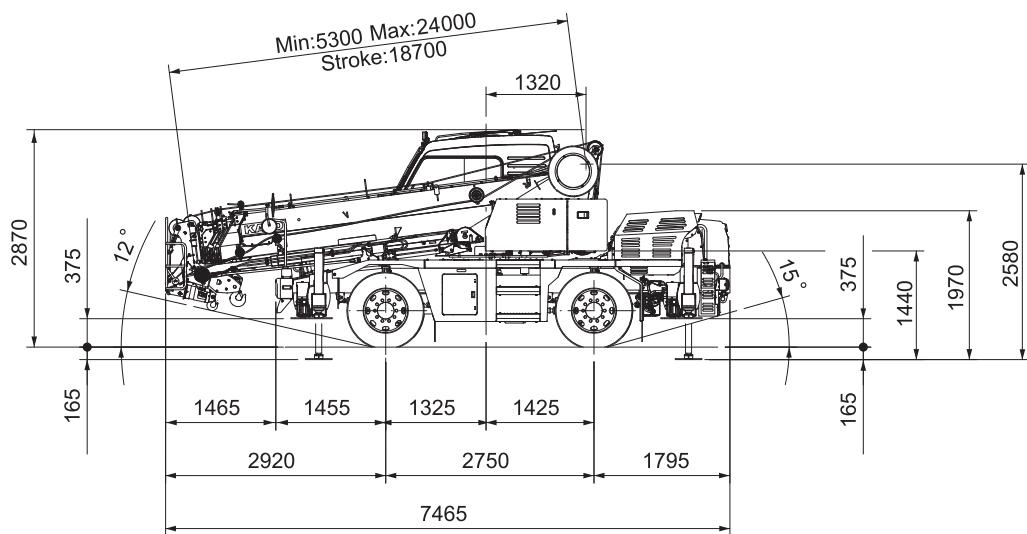
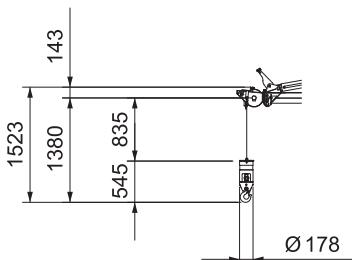
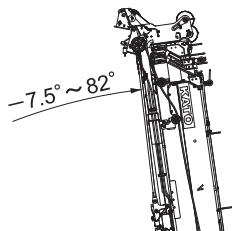
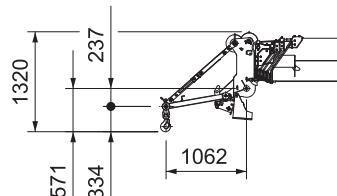
■Overall view

Searcher hook (option)

High position



Low position



Ramp break over angle: 23°

When the suspension is locked, the height shall be the overall height: - 30 mm.
(Suspension cylinder completely retracted)

Reduced scale: 1/100 Unit (mm)

* KATO products and specifications are subject to improvements and changes without notice.

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